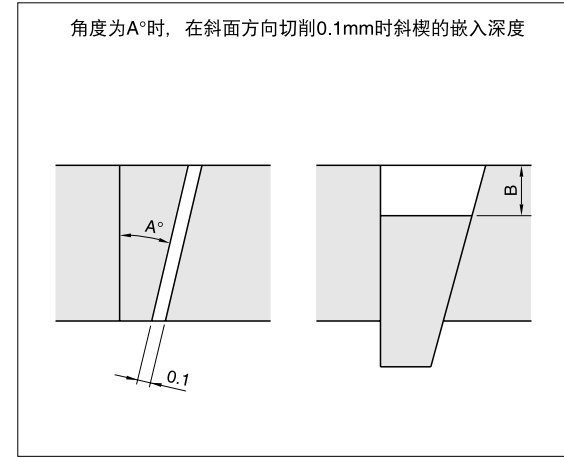
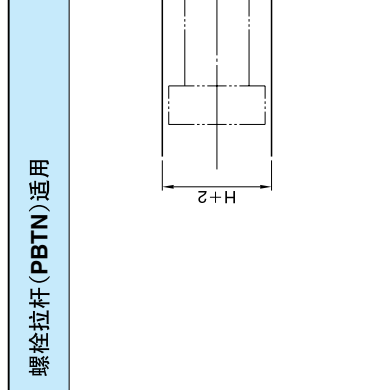
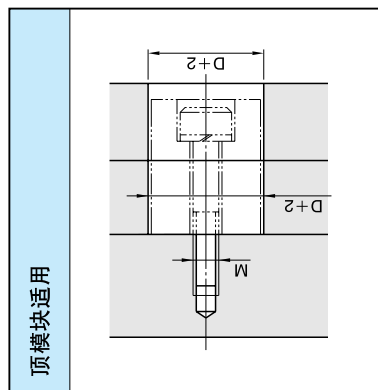
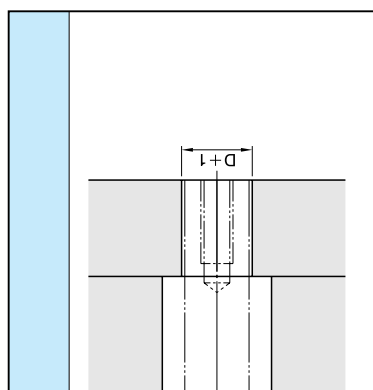
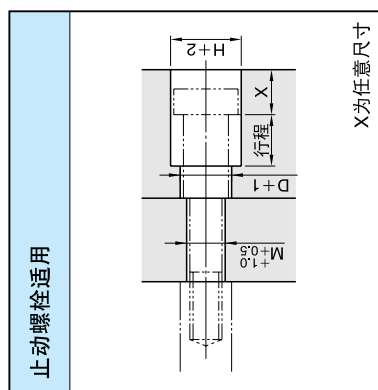
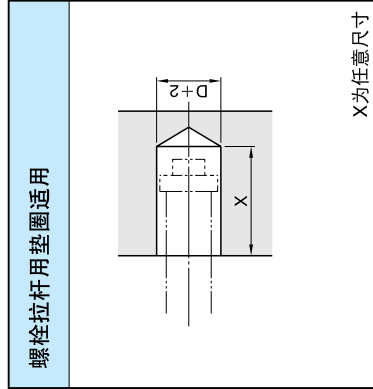
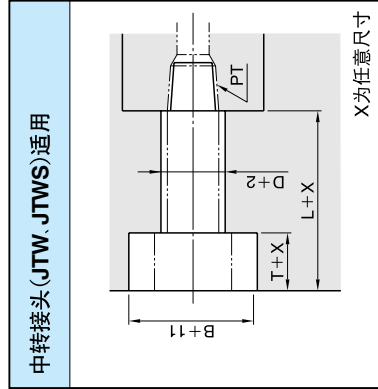
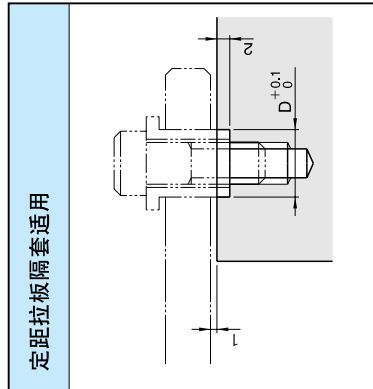
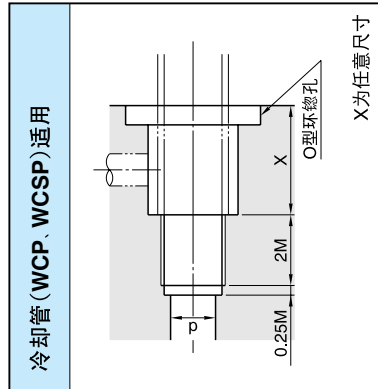
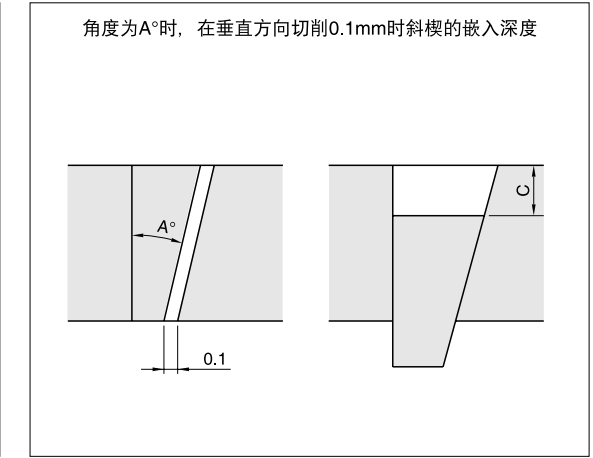


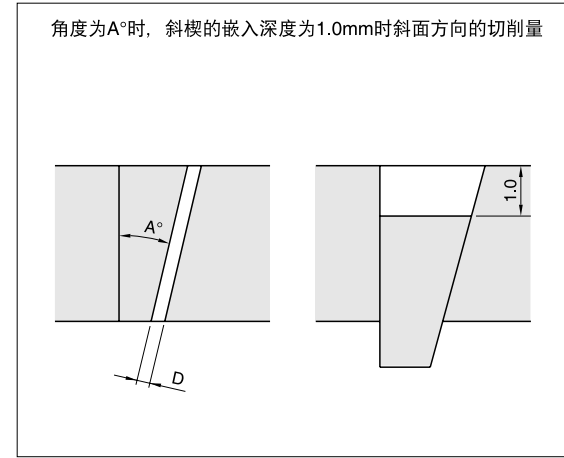
若无特别指示, 孔的端面倒角均为C0.5。此页所示图例仅为加工范例。在实际工作中, 需考虑孔距精度、孔的垂直度、表面粗糙度、圆度、金属板的材质、平行度、有无淬火、成形机的精度、产品的生产数量、工具的磨损度等各种因素。因此, MISUMI对因该加工例所引起的事故概不负责。敬请谅解。



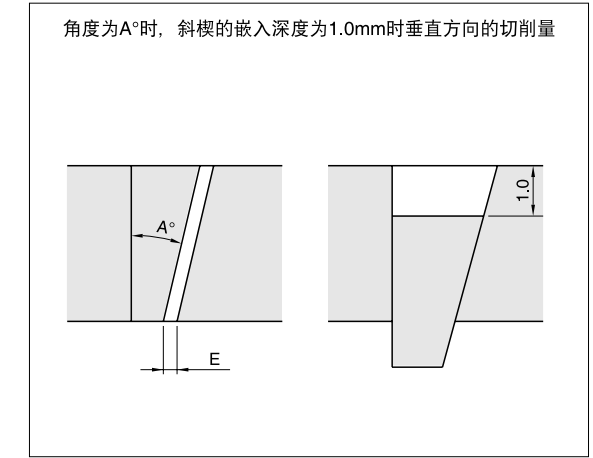
A	B	A	B	A	B	A	B
0°30'	11.460	7°	0.820	16°	0.360	25°	0.240
1°	5.730	8°	0.720	17°	0.340	26°	0.230
1°30'	3.820	9°	0.640	18°	0.320	27°	0.220
2°	2.870	10°	0.580	19°	0.310	28°	0.210
2°30'	2.290	11°	0.520	20°	0.290	29°	0.210
3°	1.910	12°	0.480	21°	0.280	30°	0.200
4°	1.430	13°	0.440	22°	0.270	35°	0.170
5°	1.150	14°	0.410	23°	0.260	40°	0.160
6°	0.960	15°	0.390	24°	0.250	45°	0.140



A	C	A	C	A	C	A	C
0°30'	11.460	7°	0.810	16°	0.350	25°	0.210
1°	5.730	8°	0.710	17°	0.330	26°	0.200
1°30'	3.820	9°	0.630	18°	0.310	27°	0.200
2°	2.860	10°	0.570	19°	0.290	28°	0.190
2°30'	2.290	11°	0.510	20°	0.270	29°	0.180
3°	1.910	12°	0.470	21°	0.260	30°	0.170
4°	1.430	13°	0.430	22°	0.250	35°	0.140
5°	1.140	14°	0.400	23°	0.240	40°	0.120
6°	0.950	15°	0.370	24°	0.220	45°	0.100



A	D	A	D	A	D	A	D
0°30'	0.009	7°	0.122	16°	0.276	25°	0.423
1°	0.017	8°	0.139	17°	0.292	26°	0.438
1°30'	0.026	9°	0.156	18°	0.309	27°	0.454
2°	0.035	10°	0.174	19°	0.326	28°	0.469
2°30'	0.044	11°	0.191	20°	0.341	29°	0.485
3°	0.052	12°	0.208	21°	0.358	30°	0.500
4°	0.080	13°	0.225	22°	0.375	35°	0.574
5°	0.087	14°	0.242	23°	0.391	40°	0.643
6°	0.105	15°	0.259	24°	0.407	45°	0.707



A	E	A	E	A	E	A	E
0°30'	0.009	7°	0.123	16°	0.287	25°	0.466
1°	0.017	8°	0.140	17°	0.306	26°	0.488
1°30'	0.026	9°	0.158	18°	0.325	27°	0.510
2°	0.035	10°	0.176	19°	0.344	28°	0.532
2°30'	0.044	11°	0.194	20°	0.364	29°	0.554
3°	0.052	12°	0.212	21°	0.384	30°	0.577
4°	0.070	13°	0.231	22°	0.404	35°	0.700
5°	0.087	14°	0.249	23°	0.424	40°	0.839
6°	0.105	15°	0.268	24°	0.445	45°	1.000